

There is always room for improvement !

The core of lean is founded on the concept of continuous product and process improvement and the elimination of non-value added activities. "*The Value adding activities are simply only those things the customer is willing to pay for, everything else is waste, and should be eliminated, simplified, reduced, or integrated*"

(Rizzardo, 2003). Improving the flow of material through new ideal system layouts at the customer's required rate would reduce waste in material movement and inventory.